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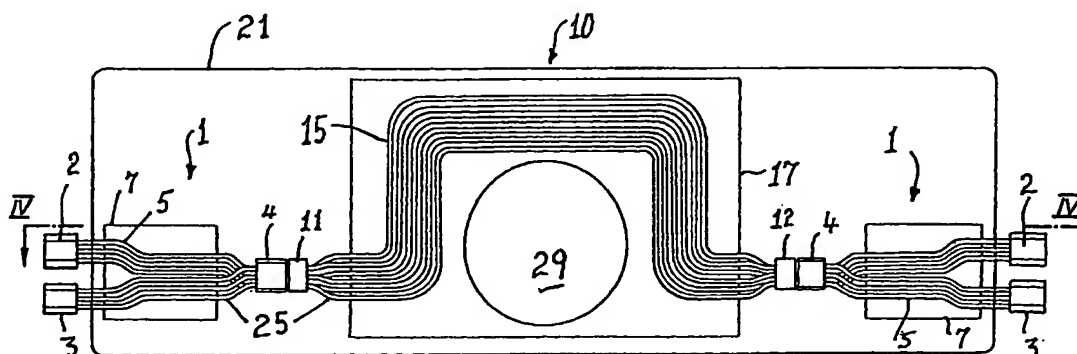
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(54) Title: **FABRICATION OF MULTI-PART SUB-ASSEMBLIES**



(57) Abstract: A process for encapsulating assemblies (21, 41) from a plurality of sub-assemblies (1, 10; 32) is disclosed. Each sub-assembly is in turn formed by at least partial encapsulation thereby avoiding the need to glue, nail or otherwise secure the individual components (2- 4, 11-12, 15; 31) of the sub-assemblies in place. The subassemblies can be easily stored and/or manipulated prior to the subsequent encapsulation step. The fabrication of a cable tray (21) including a number of wiring harness (1, 10) and a multi-tiered pallet (41) is specifically disclosed.

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